

Split
Order ID 125687-3

October 20, 2014 1:08:42 PM

125687

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ID: D3937-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Photo Luminescent Strip

Start Date: 10/21/14 Start Qty: 16.00

16

Cust Item ID:

Required Date: 10/24/14 Req'd Qty: 16.00

16

Customer:

Reference:

Approvals:

Process Plan:

Date: 14-10-20

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3937	B								

100

0.00

100

Shear

Memo

0.00

Shear

1-Cut as per Dwg D3937 (Make D3937-3)
Dwg Rev: B

2-Debur if necessary

17 FF NOV 07 2014

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

17 38 9-89

NOV 07 2014

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

17 14-11-10. 34 9-89

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Stop *NR2*

[illegible]

1000 2000

1000 2000

mf
15-2-9

Picklist Print

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Work Order ID: 125687

125687

Parent Item: D3937-041

D3937-041

Parent Item Name: Photo Luminescent Strip

Start Date: 10/21/14

Required Date: 10/24/14

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3937-1		Manufactured	No				Each	0.0000		16	FF	FEB 05 2015	
D3937-1					127372				**	1	FF	NOV 07 2014	
Luminescent Strip													
M6061T6S.032		Purchased	No			100	sf	326.9940	0.09099	2			
M6061T6S 032									**		FF	NOV 07 2014	
6061-T6 Sheet 0.032"													

Location

MAT021

m129257

m130387

m130585

Loc Qty

326.994

23.35

111.644

192

Loc Code

2 ~~127372~~

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM
D3937-1 LUMINESCENT STRIP
ALIGN PART EDGES AND STICK TO
D3937-3 SHEET METAL BACKING STRIP

D3937-041 LUMINESCENT STRIP ASSEMBLY

RELEASED
2009-12-02

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

B	SHEET 2 SPEC CHART LENGTH WAS 21.0. SHEET 3 ZONE C5 19.5 DIM WAS 21.0 REASON: PREVENT EXCESSIVE WASTE.	AJS	09.11.27
A	NEW ISSUE		09.06.02
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.11.27		
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		REV. B	SHEET 1 OF 3
		SCALE	NTS

